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Quality Control

Work Order ID 103791

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Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/20/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: _____								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

Handwritten notes:
130627
130627
130627

Picklist Print

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Work Order ID: 103791

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13

Required Date: 6/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC
DD VERF:JLM

IPP REV:B 12.10.24 ECN 12-669

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R9 Screw		Purchased	No			110	Each	85.0000	3	3		M.D. 13-06-26	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		85							
				125653		85							
D3531-041 Top Mounted GPS Bracket		Manufactured	No			110	Each	1.0000	3x	1		M.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST228		1							
				95973		1							
D2464 Seal(\$per foot)		Manufactured	No			110	f	455.6406	1x	1.1052632		M.D.	
cut qty of 2, at 6.6" as per dwg D2464-0066 ***per kit***													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST403		455.6406							
				61878		83.6406							
				83543		372							
D3525-1 PLACARD		Manufactured	No			110	Each	6.0000	2x6.6"	1		M.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST055		6							
				101822		6							
D3645-1 WASHER		Manufactured	No			110	Each	128.0000	1x	4		M.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST061		128							
				35025		4							
				95208		24							
				95256		100							
									4x				

Picklist Print

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Work Order ID: 103791

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13

Required Date: 6/20/13

Start Qty: 1.00

Required Qty: 1.00

AN52510R10
Screw

Purchased

No

110 Each 37.0000

4

4

M.L.D. 13-06-26

Location

Loc Qty

Loc Code

ST344

37

13536

5

19356

32

4x

NAS1149DN632J
Washer

Purchased

No

110 Each 696.0000

4

4

M.L.D.

Location

Loc Qty

Loc Code

ST293

605

123900

5

M126084

600

ST510a

91

125646

91

4x

NAS1149D0363J
Washer

Purchased

No

110 Each 1,722.0000

4

7

M.L.D.

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

1721

113068

11

122378

63

124392

1647

7x

MS21042L06
Nut

Purchased

No

110 Each 425.0000

4

4

M.L.D.

Location

Loc Qty

Loc Code

ST314

16

124859

16

ST316

409

125303

409

4x

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Shop Packet Print

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Work Order ID: 103791

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13

Required Date: 6/20/13

Start Qty: 1.00

Required Qty: 1.00

MS24693-S29
SGREW

Purchased

No

110 Each 58.0000

4

4

M.L. 13-06-26

SKP

Location

Loc Qty

Loc Code

ST301

58

124704

58

RAM-B-201U-A
SOCKET ARM, 1.75"

Purchased

No

110 Each 14.0000

2 4x

2

M.L.

SKP

Location

Loc Qty

Loc Code

ST391

14

125661

14

RAM-B-202U

Round Plate Mount, Single 1" Ball

Purchased

No

110 Each 14.0000

2 2x

2

M.L.

SKP

Location

Loc Qty

Loc Code

ST391

14

125661

14

RAM-B-217U

ROUND PLATE MOUNT, DUAL 1" BALL

Purchased

No

110 Each 6.0000

1 2x

1

M.L.

SKP

Location

Loc Qty

Loc Code

ST391

6

120639

3

M125734

3

1x

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Work Order ID: 103791

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13

Required Date: 6/20/13

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Nut

Purchased

No

110

Each

3,755.0000

3

3

11.10.13-06-26

JD

JMS

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

2009

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

1740

ST506

1725

123900

954

124291

771

3x

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5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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Revision: D

Date: 12.08.10

Work Order ID 103791

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Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPS Receiver Gimbal Mount

Start Date: 6/20/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/20/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-758

D

100

0.00

100

DOCUMENT CONTROL

DC

Memo *M.H.*

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-758-015 CHG002

MJS 13-06-27

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1

M.H. 13-06-26

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control